



### Product highlights

Parallel measurement of flow and temperature  
 Flow measurement independent of the mounting position  
 Large measuring range up to 400 cm/s  
 Measurement at high media temperatures up to 125 °C  
 High pressure resistance up to 100 bar  
 One-piece, compact measuring probe  
 Calibrated linear analog outputs for flow and temperature  
 IO-Link interface combined with analogue or switching output (programmable)

### User benefits

Reduced installation effort with only one process connection  
 Easy mounting without sensor alignment  
 One sensor for all applications  
 Less disturbance of process  
 Increased process stability by linear regulation  
 High acceptance of process connections

### Application examples

Monitoring of cooling circuits  
 Spray jet monitoring in cleaning machines  
 Dry run protection of pumps

### Technical data

#### Housing

Style	Compact transmitter
Overall size	Refer to section "Dimensional drawings"
Material	Stainless steel

#### Electrical connection

Connector	M12, 4-pin
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#### Ambient conditions

Operating temperature range	-25 ... 80 °C
Storage temperature range	-25 ... 80 °C
Humidity	≤ 100% RH, condensing
Degree of protection (EN 60529)	IP67 IP68 (30 min., 1 mH2O) IP69K (with appropriate cable)
Vibration (sinusoidal) (EN 60068-2-6)	5 g (10 ... 2000 Hz)
Shock (EN 60068-2-27)	30 g / 11 ms, 6 impulses per axis and direction

#### Process connection

Connection variants	Refer to section "Dimensional drawings"
Mounting position	Any (top, bottom, side)
Wetted parts material	AISI 316L (1.4404)
Surface roughness wetted parts	Ra < 0.8 µm

#### Process conditions

Process temperature	-25 ... 150 °C -25 ... 125 °C (Flow measurement)
Process pressure	Refer to section "Process conditions"

#### Power supply

Voltage supply range	12 ... 32 V DC (2 x 4 ... 20 mA) 18 ... 30 V DC (IO-Link)
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Current consumption (no load)	< 45 mA typ.
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Reverse polarity protection	Yes
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Power-up time	10 s max.
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#### Output signal

Current output	4 ... 20 mA
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Voltage output	0 ... 10 V
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Output type	PNP NPN Digital (push-pull)
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Switching logic	Normally open (NO) Normally closed (NC) Active high Active low
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Current rating	100 mA max.
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Short circuit protection	Yes
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Voltage drop switching output	< 2 V
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Residual current	< 250 µA
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Interface	IO-Link 1.1
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Technical data	
Performance characteristics	
Measuring range flow	10 ... 400 cm/s
Max. measuring error	± 2 % (± 8 cm/s)
Down time at temperature step	< 10 s
Measuring range temperature	-25 ... 150 °C
Max. measuring error	± 1 °C
Response time T90	< 5 s
Factory settings	
Output range	10 ... 400 cm/s -25 ... 150 °C
Compliance and approvals	
EMC	2014/30/EU
EAC (Eurasian Conformity)	EAC (TR CU 020/2011)

Process conditions				
Process connection	BCID	Ordering key	Sensor length mm	Process pressure bar
Sealing cone M18x1.5	T44	T445	50	-1 ... 100
Sealing cone M18x1.5	T44	T447	100	-1 ... 100
Compression fitting Ø 6	T52	T527	100	-1 ... 100
Compression fitting Ø 6	T52	T528	200	-1 ... 100
G 1/2 A ISO 228-1 with cone	G08	G081	16.4	-1 ... 100
G 1/2 A ISO 228-1 with cone	G08	G085	50	-1 ... 100

**Note:**

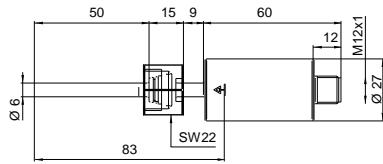
Information on product characteristics may relate to defined product options.

**Field of application**

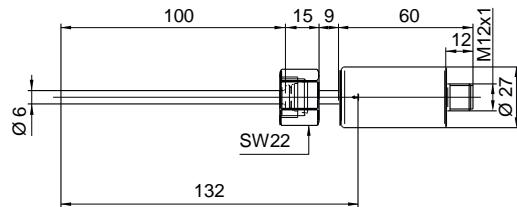
The FlexFlow sensor detects the flow rate of aqueous media (e. g. CIP cleaning agents, beverages, cooling agents without oil content, water-glycol mixtures and cooling emulsions) in contained systems. The sensor operates on the calorimetric principle and besides flow measurements will also detect the media temperature. Two variants are available, with either two analog outputs or one IO-Link interface and one configurable switching or analog output.

**Measuring principle**

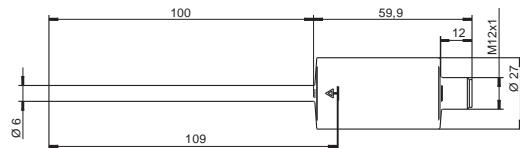
The sensor tip integrates both a temperature sensing and heating element warming up the tip at regular intervals. After the heating phase, the media-specific cooling behavior is identified under consideration of temperature drop, reference temperature and the medium's heating capacity. The measured result is proportional to the flow rate of the medium. It is either provided at the analog output or may serve as switching output trigger.

**Dimensional drawings**
**Process connection**


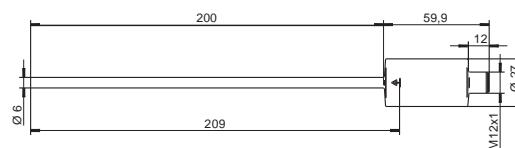
**Sealing cone M18x1.5,  
Sensor length 50 mm  
T44-T445**



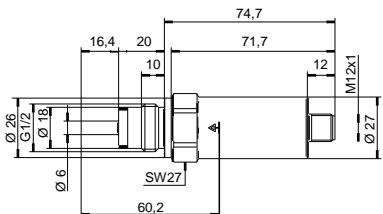
**Sealing cone M18x1.5,  
Sensor length 100 mm  
T44-T447**



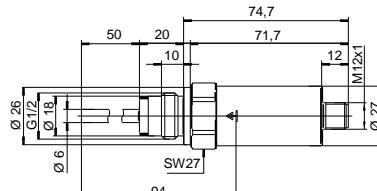
**Compression fitting Ø 6,  
Sensor length 100 mm  
T52-T527**



**Compression fitting Ø 6,  
Sensor length 200 mm  
T52-T528**



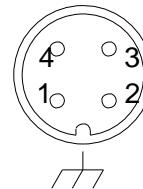
**G 1/2 A ISO 228-1 with cone,  
Sensor length 16.4 mm G08-  
G081**



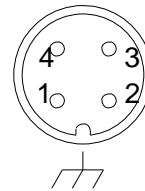
**G 1/2 A ISO 228-1 with cone,  
Sensor length 50 mm G08-  
G085**

**Note:**

Information in format AXX-X... relates to Connection Identifier<sup>®</sup> (BCID) and dedicated ordering code.

**Electrical connection**
**Pin assignment**


Output signal	Equivalent circuit	Function	M12-A, 4-pin, X04-000
<b>Multi-parameter output</b>			
4 ... 20 mA (3-wire) (flow)		+Vs	1
4 ... 20 mA (3-wire) (temperature)		Iout 1 (flow)	2
		Iout 2 (temperature)	4
		GND (0 V)	3
		Frame ground	Plug thread
<b>Programmable output</b>			
<b>Factory setting with IO-Link</b>			
IO-Link		+Vs	1
4 ... 20 mA (3-wire) (programmable)		SW1 (IO-Link)	4
		Iout	2
		GND (0 V)	3
		Frame ground	Plug thread
<b>Programmable output</b>			
<b>Configuration programmable by customer</b>			
IO-Link		+Vs	1
0 ... 10 V (programmable)		SW1 (IO-Link)	4
		Uout	2
		GND (0 V)	3
		Frame ground	Plug thread

**Electrical connection**
**Pin assignment**


Output signal	Equivalent circuit	Function	M12-A, 4-pin, X04-000
<b>Programmable output</b> Configuration programmable by customer		+Vs	1
IO-Link		SW1 (IO-Link)	4
PNP (programmable)		SW2	2
		GND (0 V)	3
		Frame ground	Plug thread
<b>Programmable output</b> Configuration programmable by customer		+Vs	1
IO-Link		SW1 (IO-Link)	4
NPN (programmable)		SW2	2
		GND (0 V)	3
		Frame ground	Plug thread
<b>Programmable output</b> Configuration programmable by customer		+Vs	1
IO-Link		SW1 (IO-Link)	4
Digital (push-pull) (programmable)		SW2	2
		GND (0 V)	3
		Frame ground	Plug thread

**Ordering information****Ordering key**

<b>Product line</b>	PF20S - 1 1 . 010 . xxxx 2 x . x - 0 xx 0 . x		
Flow sensor for industrial applications	PF20S		
<b>Version</b>	1		
Standard			
<b>Housing</b>	1		
Stainless steel, AISI 316L (1.4404)			
<b>Electrical connection</b>	BCID		
M12-A, 4-pin, stainless steel	X04 010		
<b>Process connection</b>	<b>Sensor length</b>	<b>BCID</b>	
Sealing cone M18x1.5	50	T44	T445
Sealing cone M18x1.5	100	T44	T447
Compression fitting Ø 6	100	T52	T527
Compression fitting Ø 6	200	T52	T528
G 1/2 A ISO 228-1 with cone	16,4	G08	G081
G 1/2 A ISO 228-1 with cone	50	G08	G085
<b>Wetted parts material</b>	2		
AISI 316L (1.4404)			
<b>Gasket</b>	0		
Without [1]			
FKM (Viton®) [2]	3		
<b>Output signal</b>	0		
Multi-parameter output, 2 x 4 ... 20 mA (3-wire)			
Programmable output, IO-Link	1		
<b>Explosion protection</b>	0		
Without			
<b>Industrial approvals</b>	00		
Standard			
EAC	01		
<b>Special approvals</b>	0		
Standard			
<b>Configuration</b>	0		
Factory settings			
Customer-specific	1		

[1] Available for "Process connection" T527, T528, G081, G085. Not available for "Process connection" T445, T447.

[2] Available for "Process connection" T445, T447. Not available for "Process connection" T527, T528, G081, G085.

**Accessories**

**Industrial weld-in sleeves for „Process connection“ G081, G085 (G 1/2 A ISO 228-1 with cone, BCID: G08)**



Description

Ordering information

**Universal use**

Ø 35 x 20, AISI 316L (1.4404)  
Ø 35 x 20, AISI 316L (1.4435)

ZPW1-121  
ZPW1-131

**Industrial weld-in sleeves for „Process connection“ T445, T447 (Sealing cone M18x1.5, BCID: T44)**



Description

Ordering information

**Universal use**

Taper Ø 16, AISI 316Ti (1.4571))

ZPW1-E71

**Thread adapters for „Process connection“ T445, T447 (Sealing cone M18x1.5, BCID: T44)**



Description

Ordering information

**Industrial interfacing**

G 1/4 A ISO 228-1, AISI 316Ti (1.4571)  
G 1/2 A ISO 228-1, AISI 316Ti (1.4571)  
G 1 A ISO 228-1, AISI 316Ti (1.4571)

ZPI1-E7H  
ZPI1-E7A  
ZPI1-E7B

**Thread adapters for „Process connection“ T527, T528 (Compression fitting Ø 6, BCID: T52)**



Description

Ordering information

**Industrial interfacing**

G 1/4 A ISO 228-1, AISI 316Ti (1.4571)  
G 1/2 A ISO 228-1, AISI 316Ti (1.4571)

ZPI1-C7H  
ZPI1-C7A

**Thread adapters for „Process connection“ T527, T528 (Compression fitting Ø 6, BCID: T52)**



Description

Ordering information

**Industrial interfacing**

G 1/4 A ISO 228-1, AISI 316Ti (1.4571)  
G 1/2 A ISO 228-1, AISI 316Ti (1.4571)

ZPI1-D7H  
ZPI1-D7A

**Accessories**

<b>Connectors with stainless steel knurl for demanding applications, protection up to IP69K (M12-A, 4-pin, BCID: X04)</b>		
	Description	Ordering information
	<b>Female connector straight with attached cable</b>	
2 m, TPE		ESG 34AY0200
5 m, TPE		ESG 34AY0500
10 m, TPE		ESG 34AY1000
25 m, TPE		ESG 34AY2500
	<b>Female connector angular with attached cable</b>	
2 m, TPE		ESW 33AY0200
5 m, TPE		ESW 33AY0500
10 m, TPE		ESW 33AY1000
25 m, TPE		ESW 33AY2500
<b>Industrial connectors, protection up to IP67 (M12-A, 4-pin, BCID: X04)</b>		
	Description	Ordering information
	<b>Female connector straight with attached cable</b>	
2 m, PUR		ESG 34AH0200
5 m, PUR		ESG 34AH0500
10 m, PUR		ESG 34AH1000
	<b>Female connector angular with attached cable</b>	
2 m, PUR		ESW 33AH0200
5 m, PUR		ESW 33AH0500
10 m, PUR		ESW 33AH1000
15 m, PUR		ESW 33AH1500
20 m, PUR		ESW 33AH2000
	<b>Female connector straight with attached cable, shielded</b>	
2 m, PUR		ESG 34AH0200G
5 m, PUR		ESG 34AH0500G
10 m, PUR		ESG 34AH1000G
	<b>Female connector angular with attached cable, shielded</b>	
2 m, PUR		ESW 33AH0200G
5 m, PUR		ESW 33AH0500G
10 m, PUR		ESW 33AH1000G
	<b>Female connector straight with screw terminals</b>	
PG7, PBT		ES 18A PG7
	<b>Female connector angular with screw terminals</b>	
PG7, PBT		ES 14A PG7

**Accessories**

Interfaces		
Description	Ordering information	


**T-junction**

M12-A, 4-pin with signal extraction

T-junction 4-pol M12 signal extraction

Interfaces		
Description	Ordering information	


**USB IO-Link Master**

 Kit for sensor parameterization, including  
programming interface with USB, connecting  
cables and PC software

11048016